devices 7 or as machining devices 7 for charging electromagnetic energy, for example, by way of induction or conduction, and are in each case provided as a separate station in the forming system 1.

Page 13, line 22- Page 14, line 12, substitute the following paragraph:

Figure 7 illustrates a modification of the first laser machining device 7 of Figure 6 which can also carry out the above-described form cut on the workpiece 5. By way of a suction bridge 18, which is mounted on the guiding element 14 of the transport device 6 and has a pertaining suction spider 19, the workpiece 5 is brought to the laser machining device 7. In this embodiment, the device 7 consists of four laser heads 12 which are displaceably mounted on a cross traverse 20 which, in turn, can be displaced transversely to its dimension. The displaceability of the laser heads 12 is indicated by double-headed arrows. As a result, it is possible to machine the workpiece 5 fed from above already in a cutting manner when the suction bridge 18 has deposited the workpiece 5 above the cross traverse 20 and has not yet completely moved away from it. The suction bridge 18 and suction spider 19 elements are customary